



PARTS LIST				
ITEM	DESCRIPTION	PART NO	MATL	QTY
1	MIXTURE TUBE	68 2543 00	304 SS	1
2	TEE	1585	MAL IRON	1
3	BUSH		BRASS	1
4	ADAPTOR	1778	MS	1
5	CONDUCTOR ROD ASSEMBLY	1800	VARIOUS	1
6	LEAD THRO' ASSEMBLY	1918	VARIOUS	1
7	GLAND NUT	1808	MS	1
8	BURNER HEAD	65 3544 00	310 SS	1
9	BARREL NIPPLE	30 1156 00	MS	1
10	INJECTOR WINDBOX ASSY	1308/1309	MI	1
11	VENTURI	1139	304 SS	1
12	GAS JET	1245	304 SS	1
13	GAS SUPPLY FLANGE 1/2" ASA150		MS	1
14	ENCAPSULATED COIL, SA90	1920	VARIOUS	1
15	O-RING	64 6004 00	NITRILE	1
16	MOUNTING FLANGE	SEE NOTE 4	MS	1

- NOTES**
- SEAL PRESSURISED JOINTS WITH SUITABLE PIPE SEALANT.
 - APPLY ANTI-SEIZE GREASE TO THREADED JOINTS BETWEEN 4, 7 & 14.
 - MOUNTING FLANGE B" OD X 1/4" THICK.
4 X Ø18 MM HOLES ON PCD 6"
 - ENCAPSULATED COIL CERTIFIED BY SIRA ATEX IIC TB
CERTIFICATE No. 02 ATEX 5301X
 - SURFACE TREATMENT: CARBON STEEL ITEMS TO BE PAINTED WITH HEAT RESISTING ALUMINIUM COLOUR PAINT

CABLE ENCAPSULATED INTO COIL AND CANNOT BE REMOVED.
CABLE TYPE: SWA
CABLE LENGTH: 10 M

ORIGINAL DRAWING A1/IG/90500
UPGRADED TO INCLUDE SA90 ATEX COIL

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SCALE: 1:1 | PART NO: - | MATL: AS STATED

CONTRACT: _____
CLIENT: _____
END USER: _____
TITLE: J250E WINDBOX TORCH

A1/IG/9761A

REV.	DATE	DESCRIPTION	BY	CH'D
A	26/1/04	DCR 681	RWE	CC
-	20/1/04	FIRST ISSUE, DCR 670	RWE	CC